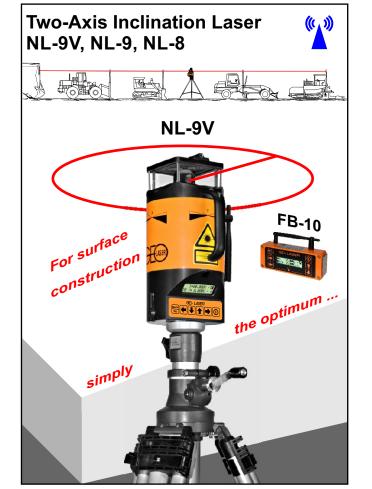






Operating Instructions



Congratulations on your new GEO laser

This operating instructions contain enclosed in addition to information on how to use the laser important safety information.

Please note: First read the safety instructions on the supplement page 1 - 3 and then the operating instructions carefully before using the laser.

Subject to change

1. Set-up, Alignment

Select the reference point and aiming point to align the inclination axis. Set up the laser on top of the reference point and aim it at the target point.

Adjust the inclination if necessary.

Before starting work, especially in the case of steep inclines, check and adjust the inclination and inclination assignment via fixing points or by surveying measuring.

2. Device Description

2.1 Function

The automatic 2-axis inclination lasers, type NL-8/-9/-9V are allround lasers capable of electronic self-levelling over two axes. They project a light plane as reference plane into space. horizontally, with single or double inclination up to steep

The lasers are equipped with a radio transmitter and radio receiver for the data transfer between FB-10 remote control and FE-53 locking receiver.

2.2 Inclination Symbol

Enables clear inclination assignment.

The +/- and X/Y symbols indicate the inclination. The + ranges are light and the - ranges dark.

The symbol also shows the change in inclination relative to the centre axis.

2.3 Clipp-Spring Clamp —

For the protective cap of the aiming device.

2.4 Charging Socket

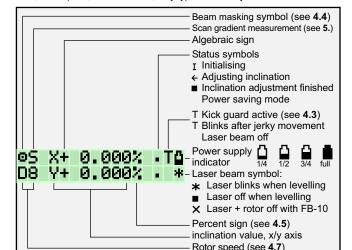
Behind the dust quard cap.

2.5 Bulging GroundArea, niro St.

Central fastening thread 5/8".

2.6 LCD-Display

Clearly legible, illuminated display for on/off, company data, device data, rotor speed, X/Y inclination, duty type and battery level.



5 - 17

2.7 Sighting Device NL-9V. Aiming Device NL-9/-8











The aiming telescope is located under a protective cap and is used for the quick alignment of the inclination axis in all four directions, also when sighting in different heights. The NL-9V is equipped with an optical sighting device.

- 2.8 Rotor Head

Rotor speed adjustable from 600 - 1000 rpm.

2.9 Box Level

Aid for set-up, for observation from above.

- 2.10 Antenna Lock

- 2.11 Robust Light Metal Housing

Plastic-coated, swept and filled with nitrogen. 100 % watertight.

2.12 Laser Warning Sign

Laser class 2, Pp < 2.6 mW

- 2.13 Handle

For easy handling, safe transport and simple set-

2.14 Antenna

2.15 Keyboard

Clear layout, User-friendly, self-explanatory keys.

2.16 Rotation Axis with Fine Adjustment Screws (optional NL-9/-9V)

Central fastening thread 5/8".

Turn screws:

in the same direction

= loosen fastening = adjust direction

in opposite direction

3. Buttons = 3.1 On/Off Button

The device is switched on by pressing this button.

The device and company data are then shown, followed by the operating display with the last settings.

The device is then levelled and referenced on the zero point automatically. After the levelling phase the laser beam and laser beam symbol stop blinking. If this does not happen, the device must be moved into the levelling range by tilting it forwards. The display illumination switches off after approx. 30 seconds automatically. The

illumination is switched on again by pressing the On/Off button shortly. The arrow buttons keep locked for reasons of unintended settings. The release is made by pressing the menu/OK button.

To switch off the device, press the On/Off button until "Auf Wiedersehen!" appears.

Arrow Buttons - Release

Select - Confirm

Press the Wahl/OK button to select and to activate the settings for X/Y inclination, beam masking, if necessary (see 3.9) and grade swap (see 3.8). The activated item blinks.

If, after setting the speed, the button is pressed again or a time of about 20 seconds passes, the adjustment guard is reactivated automatically. This means the arrow buttons do not work.



= 3.3 X Inclination Setting

Pressing the arrow buttons briefly changes the inclination value by 0.001 % The value is changed with increasing speed if the button is kept pressed.





The inclination value is set to 0.000 % by pressing the two arrow buttons at the

= 3.4 X Inclination Setting to Zero





= 3.5 Y Inclination Setting

Pressing the arrow buttons briefly changes the inclination value by 0.001 %. The value is changed with increasing speed if the button is kept pressed.







The inclination value is set on 0.000 % by pressing the two arrow buttons at the same time.

3.7 Quick Setting

In addition to the respective arrow buttons also press the On/Off button.







= 3.8 Grade swap: minus or plus (to activate see 4.6)







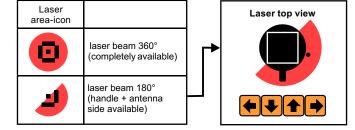




= 3.9 Beam masking (to activate see 4.4)

By the laser range deactivation the masking of laser beam is possible at up to 3 optional sides. When the laser range symbol is blinking, one side can be switched off/on by pressing an arrow button.

Please note: No symbol line, no laser beam.

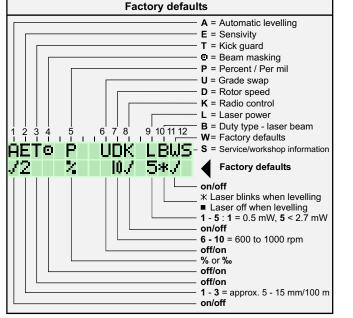


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4. Device Settings

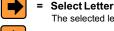
= Select Menu Level

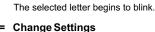
Keep the button pressed until the adjustment menu is shown.



Changing the Factory Defaults









= Back to Operating Display or automatically after 25 seconds.

4.1 Automatic Levelling Cut-Out

= Automatic levelling switched on (factory defaults)

= Automatic self-levelling cutted out On the display appears in front of the X an S and behind the X and Y OFF. Now any required inclination can be adjusted by fixed points. For electromotive fine/coarse adjustment of the laser beam, push the respective arrow buttons. Longer pushing changes the direction with

4.2 Sensitivity Setting Wind/Vibration

The self-levelling function corrects even the smallest deviation. Additionally the laser beam and the laser beam symbol at the operating mode display blink when the limit values of step 1 to 3 are exceeded, i. e. by influence of wind and/or vibration.

1 = 0.005% no effect

increasing speed.

2 = 0.010 % weak effect (factory defaults) 3 = 0.015% strong effect

1 4.3 Kick Guard (Automatic Laser Beam Cut-Out)

= Kick guard switched on. It is only active after 30 sec. Then a **T** appears in front of the battery symbol at the operating mode display. 8 - 17

This means the laser is switched off automatically as a precautionary measure in the event of a jerky movement (bump). The T then begins to blink. The laser must be switched on again and the positioning checked and corrected if necessary.

= Factory defaults: Kick guard switched off.

■ 4.4 Beam masking (see 3.9)

Select laser range deactivation = Laser range deactivation off (factory default).

1 = Laser range deactivation on.

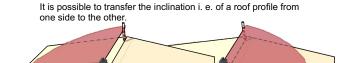
2 = Laser range deactivation on is stored even after the laser is switched off.

4.5 Inclination value display in % or ‰

Select between % or ‰ indicator. = factory defaults

4.6 Grade swap

= off (factory default)



= on. When setting the inclination, + or - can be selected and then inverted.

Please note: Setting only possible in a range of ± 5 %.

4.7 Setting of Rotor Speed With the arrow buttons from 600 to 1000 rpm.

6 = 600 rpm

10 = 1000 rpm (factory defaults)

4.8 Radio Control On/Off

Is required for the operation of the remote control FB-10 or the locking receiver FE-53.

= off (energy-saving mode)

= on (factory defaults)

4.9 Laser Power The laser power can be regulated in 5 steps. approx. 1 = 0.5 mW, 2 = 1 mW, 3 = 1.5 mW, 4 = 2 mW and

5 = < 2.6 mW (factory defaults)

4.10 Laser Beam Modulation Mode

Laser beam and laser beam symbol at the operating mode display blink when levelling (factory defaults).

Laser beam is off when levelling. However the symbol blinks at the operating mode display.

4.11 Factory defaults

= All set to factory defaults

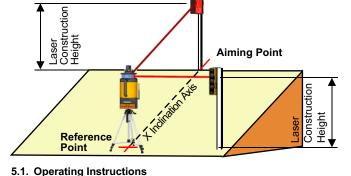
■ 4.12 Service/Workshop Notice First off all a phone no. for service/help appears. Then authorized

personnel can put in a numerical code to come to the adjustment

9 - 17

5. Inclination Measurement Parallel to Ground

Even if the inclination is unknown, it can simply be adapted to the ground.



Mount laser above the reference point and align the X inclination axis to the aiming point. Adjust banking in the Y axis.

Measure laser construction height with the locking receiver FE-53 and a

levelling rod. Transfer this height to the aiming point. Release the automatic scan with the A button of the receiver The light plane is now automatically directed within typically 2 min./max. 5 min. to the centre of the receiver and locked there.

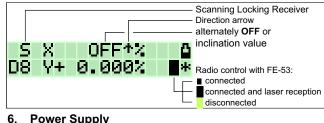
The LEDs at the FE-53 are blinking alternately. On the display **OFF** and the approx, inclination value are shown alternately. Now the FE-53 can be removed abruptly off the laser light plane and switched off. After approx. 30 seconds the exact inclination value is shown on the

display and automatically locked. The % symbol is blinking. Alternatively the FE-53 can be mounted permanently to realize a long-term

fixing of the laser light plane. Please note: Never operate the remote control or inclination setting at the laser in this mode because by this the laser light plane is

Precondition is an established radio link to the FE-53, indicated by the symbol on the LCD display.

5.2 Display Inclination Measurement



7.4 V DC internal lithium ion rechargeable battery or 12 V DC external

rechargeable battery via connection cable 0117.02 6.1 Battery Charging

Carry out charging only with the power and charging unit, type NE-80 or

- a 12 V DC external rechargeable battery via connection cable 0117.02. Keep charger dry and only use in rooms.
- For charging take the laser out of the transport case.
- After approx. 5 hours the charging time is finished. The display turns off or the battery symbol shows a full battery. Low ambient temperatures reduce the running time, high temperatures
- Damaged batteries must be disposed.

Permissible charging temperature 0° C to + 40° C, as best + 10° C to + 25° C.

reduce the battery life.

7. Radio Control

- 1. The serial numbers of the laser, FE-53 and FB-10 must correspond with each
- 2. Simultaneous operation of FE-53 and FB-10 is not possible.

8. Adjustment

8.1. Checking the Adjustment

Set-up the laser upright and mark laser beam in the height of the required measuring distance. Turn laser device on the tripod by 180°, mark once again. If the adjustment is perfect, the first mark does not deviate from the second one. Turn device by 90°, repeat this process.

8.2. Adjustment

The laser can be adjusted in the field without having to open the device. For safety reasons, however, adjustment should only be carried out by authorized personnel. See the special adjustment instructions in this regard.

9. Troubleshooting

- 1. No laser beam check battery charge.
- Low range clean laser beam exit window. 3. Laser beam blinks slowly - move device into the levelling range by tilting
- If the errors are not corrected within 2.5 minutes, the device is switched off
- automatically. 4. Laser switched off automatically (kick guard). Switch on laser again.

10. Maintenance

The laser requires no special maintenance. Keep the electrical connections clean. Do not clean with water spray. Clean glass parts with a soft, clean cloth. Store dry.

Always transport the laser in its original case.

| S2 Laser Safety 2 - 3 S3 Repair 3 S4 EMC 3 | 6. Power Supply |
|--|---|
| S5 Disposal | Maintenance |
| 3. Buttons 6 - 7 1 4. Device Settings 8 - 9 1 | Standard Delivery Package . 13 Optional Accessories 13 Laser Receiver FE-53 . 14 - 15 FB-10 Wireless Control . 16 - 17 |

rman Quality Product



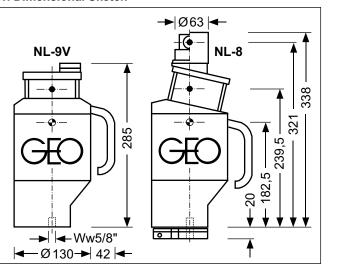
GEO - partner of the construction industry for 50 years

| OFO | G |
|-------------|---|
| LASER | S |
| MESSTECHNIK | 4 |
| | _ |

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11. Dimensional Sketch



12 Technical Specifications NL-8 NL-9 NL-9V

| 2. Technical Specifications NL-8, NL-9, NL-9V | |
|--|--|
| aser class: | |
| clination range NL-9, NL-9V: | |
| clination range NL-8: | |
| elf-levelling range: over the complete inclination range | |
| eading precision: | |
| peed adjustment: from 600 - 1000 rpm | |
| perating time with 7.4 V DC Li lon recharg. battery: to 27 hours kternal power supply: | |
| ratertight: | |
| uarantee: | |

GEO-Feinmechanik GmbH herewith declares that the devices NL-8/-9/-9V

conform to the fundamental requirements and other relevant regulations of

The declaration of conformity can be found at the following address:

http://www.geo-laser.de. In countries with national regulations that are not

covered by European directives the operator must himself check the provisions

The permit for use is only valid for use with antenna of up to 3 dBi.

Conformity with national regulations:

13. Standard Delivery Package

| No. | Order No. | Туре | Description |
|------|--------------------|-------|---|
| 1 | 0001.345.1 | NL-8 | Two-axis inclination laser with special aiming device, up to 50 % and rotation axis |
| or | 0001.355.1 | NL-9 | Two-axis inclination laser with special aiming device, up to 20 % |
| or | 0001.356.1 | NL-9V | Two-axis inclination laser with sighting device, up to 20 % |
| with | | | |
| 2 | 0037.18 0077.36 | NE-80 | Power supply/Battery charger Transport case |
| • | | | CEO SE LO TOP P. S |

14. Optional Accessories No. Order No. Type Description

| 140. | Oraci No. | · ypc | Description |
|--------|--|--|---|
| 1 2 | 1035.29 1035.27 | Storm | Lightning 2 laser receiver Laser receiver with digital measured value display |
| 3 | 0009.36.1 | FE-53 | Locking receiver for laser light plane |
| 4 | 0026.07 | FB-10 | Two-way radio control |
| 5 | 0045.04 | DS-80 | Rotation axis (NL-8: in standard delivery package) |
| 6 | 0117.02 | | 12 V DC Li Ionconnection cable |
| 7 | 0047.00 | | Rechargeable battery connection |
| 1 | 2 | 3 | 4 5 6 7 |
| | | X | |
| No. | Order No. | Type | Description |
| No. | Order No. 0085.03 | Type LM5 | Description Laser Messfix S, 5 m |
| No. | | | <u>'</u> |
| No. | 0085.03 | LM5 | Laser Messfix S, 5 m |
| No. | 0085.03 1001.03 | LM5 TN21 | Laser Messfix S, 5 m Flexi rod 2.6 m |
| No | 0085.03 1001.03 8040.01 | LM5 TN21 TNL5 FS-23 | Laser Messfix S, 5 m Flexi rod 2.6 m Floor support for flexi rod TN21 Telescopic levelling rod, 5 m Al tripod, min. 1.05 m, max. 1.70 m |
| No | 0085.03 1001.03 8040.01 1005.12 1021.09 1021.21 | LM5 TN21 TNL5 FS-23 FS-30L | Laser Messfix S, 5 m Flexi rod 2.6 m Floor support for flexi rod TN21 Telescopic levelling rod, 5 m |
| No | 0085.03 1001.03 8040.01 1005.12 1021.09 1021.21 0059.06.1 | LM5 TN21 TNL5 FS-23 FS-30L ST-10 | Laser Messfix S, 5 m Flexi rod 2.6 m Floor support for flexi rod TN21 Telescopic levelling rod, 5 m Al tripod, min. 1.05 m, max. 1.70 m Al crank tripod, min. 0.95 m, max. 2.85 m Al crank tripod, min. 0.55 m, max. 0.94 m |
| No | 0085.03 1001.03 8040.01 1005.12 1021.09 1021.21 0059.06.1 0059.01.1 | LM5 TN21 TNL5 FS-23 FS-30L ST-10 ST-20 | Laser Messfix S, 5 m Flexi rod 2.6 m Floor support for flexi rod TN21 Telescopic levelling rod, 5 m Al tripod, min. 1.05 m, max. 1.70 m Al crank tripod, min. 0.95 m, max. 2.85 m Al crank tripod, min. 0.55 m, max. 0.94 m Al crank tripod, min. 0.93 m, max. 1.99 m |
| No | 0085.03 1001.03 8040.01 1005.12 1021.09 1021.21 0059.06.1 | LM5 TN21 TNL5 FS-23 FS-30L ST-10 | Laser Messfix S, 5 m Flexi rod 2.6 m Floor support for flexi rod TN21 Telescopic levelling rod, 5 m Al tripod, min. 1.05 m, max. 1.70 m Al crank tripod, min. 0.95 m, max. 2.85 m Al crank tripod, min. 0.55 m, max. 0.94 m |

15. Locking and Laser Receiver FE-53 (see 5.)

Functions

15.1 Measuring Receiver

The laser receiver type FE-53 receives the rotating laser beam and indicates its position to the light plane by way of three LEDs and various signal tones.

15.2 Locking Receiver for the X Inclinatin Axis

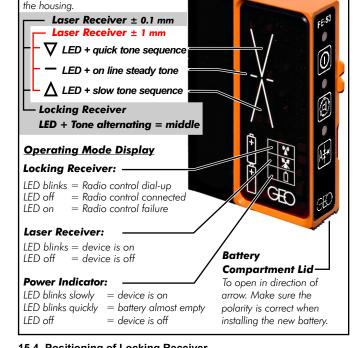
It directs the rotating laser beam over the whole inclination range automatically to the centre position of the receiver and locks it there. Accuracy to ± 1mm/100 m.

15.3 Receiver Description

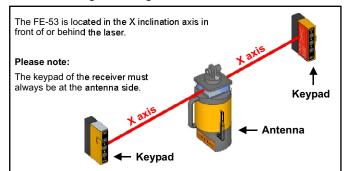
M5 mounting thread at the back of

Robust Metal Housing

Plastic-coated, watertight.



15.4 Positioning of Locking Receiver



15.5 Operation

1 x long = switch off

without reception.

tone loud, quiet or off

and LEDs at the receiver:

2 x briefly = laser searches for the receiver again.

Switch off receiver to switch off the locking function.

15.8 Outstanding Technical Specifications:

LED blinks right or left

- LEDs blink alternately right and left

Conformity with national regulations:

permits for use.

1. x briefly = Measuring receiver with an accuracy of +/- 1 mm.

2. x briefly = Measuring receiver with an accuracy of +/- 0.1 mm

plane is indicated by LED and signal tone.

Accuracy: One LED blinks in the middle = +/- 1 mm

Accuracy: Two LED's blink alternately = +/- 0.1 mm.

3. x briefly = Back to measuring receiver with an accuracy of +/- 1 mm.

search, find and lock automatically

Move FE-53 towards the light plane until the reception of the light

To reach the desired accuracy move the FE-53 in arrow direction:

Press button until the LED of the operating mode display flashes

accompanied by a tone sequence or automatically after 15 min.

directed to the centre of the receiver and locked there automatically.

receiver, it is automatically directed to the middle and locked there.

The direction of the laser light plane can be changed by slowly moving

> receiver found

centre found and locked

> setting finished:

the laser receiver. The reception is indicated by a symbol at the laser

As soon as the rotating laser beam hits the arrow range of the

Switch over from Measuring to Locking Receiver:

1. x briefly = The radio link with the laser is set-up and the laser light plane is

- LEDs blink simultaneously right and left > laser searches for receiver

Range depending on ambient conditions: 2 to 350 m

Distance to illuminants and high-voltage power lines: > 1.5 m

Accuracy direction automatic: to ± 1 mm/100 m

Signal tone: loud, quiet or off

Power supply: 2 x round cell/AA (battery or rech. battery) Current consumption: approx. 100 mA (operating time to 25 hours)

Housing: watertight, except battery cover

GEO-Feinmechanik GmbH herewith declares that the FE-53 conform to the

fundamental requirements and other relevant regulations of Directive 1999/5/EG.

The declaration of conformity can be found at the following address:

http://www.geo-laser.de. In countries with national regulations that are not covered

by European directives the operator must himself check the provisions and

The permit for use is only valid for use with antenna of up to 3 dBi.

= switch on/off

16.1 Functional Description

16. Wireless Control FB-10

The remote control FB-10 allows a wireless operation of the GEO inclination The laser and remote control each have identical keypads, operation displays,

menu displays, radio transmitters and receivers. Range with visual contact: up to 350 m.

16.2 Device Description



16.3 Button Description (see 3.)

Apart from the ON/OFF button, the functions correspond to those of the keyboard and display of the laser.

to switch off the laser by the FB-10.



2. x long = # laser beam + rotor switched on again

or **H** appears.

interrupted - establish visual contact with the laser or

GEO laser (see instructions for use of laser).

The LCD light stavs off to save power

Note: The radio transmission can be switched off either in the second

menu level of the laser or of the remote control. A renewed switch-on of the radio transmission is possible only at the laser.

16.5 Technical Specifications FB-10:

Conformity with national regulations:

GEO-Feinmechanik GmbH herewith certifies that the device FB-10 conform to the fundamental requirements and other relevant regulations of the directive 1999/5/EG. The declaration of conformity can be found at the following address: http://www.geo-laser.de. In countries with national regulations not covered by European directives it is necessary to check whether regulations and homologations allow use. The homologation is only valid in conjunction with an antenna up to 3 dBi. Power supply: 2 x mignon cells/AA (disposable or rechargeable)

Current consumption: max. 300 mA, min. 55 mA

Operating time: approx.: 10 hours with alkaline battery,

CE :.....certified

The range is reduced by obstacles in the way of the radio signal.

Note: It is not possible to switch on the laser and the radio transmission and



= ON only FB-10

1 x briefly= ON: The message "Try to connect .. Please wait .." appears and the remote control connects to the GEO laser within approx. 20 seconds.

1. x long = | laser beam + rotor switched off (stand-by mode)

Note: Press the button until the desired symbol

OFF = Auto off after approx. two minutes if no buttons pressed.

16.4 Error Messages:

"Connection Lost!": Communication between laser and remote control

reduce the distance to the laser. Activate wireless remote control in the menu of the

"BATTERY LOW": Replace batteries soon.

"BATTERY EMPTY!": The batteries must be replaced immediately.

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