**GEO-Laser Remote App V. 2.0**

Operating Instructions

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# GEO-Laser Remote App

This manual describes the functions of the “GEO-Laser Remote App”. The app serves firstly as remote control for our lasers and secondly as remote display and data logger for selected laser receivers with Bluetooth function.

## Functions

The “GEO-Laser Remote App” offers mirroring of both the display and function keys for remote control of our lasers. The laser is therefore fully remote-controllable and operable. Changes in the laser are shown in the app immediately.

Used in conjunction with our laser receivers LE-71 and LE-72, the app can be used for the following functionalities:

* Trigger and display in the mode “Single Measurement”
* Trigger, termination and definition of the boundary conditions in the mode “Continuous Measurement”
* Clear bar chart display of the measured values
* Monitoring of limit values
* Export and storage function for logged measured values
* Change between mm/inch units of measurement
* Zero offset
* Set factory zero
* Read out and save internal memory of the receiver
* Synchronise time of the smart phone/tablet with the receiver

The app is available in German and English.

## Compatible Devices

The “GEO-Laser Remote App” is compatible with the following devices:

Lasers: RL-78L/-79L, RL-87L, NL-8/-9/-9V, IL-9xL, PL-95L, UL-89L

Laser receivers: LE-71/-72

# Start Screen (Device Selection)

Before you start the app, you should make sure that your smart phone has a Bluetooth function and that it is enabled. When launching the app, you can choose between connection to a laser or to a receiver. To do so, simply press the corresponding symbol.



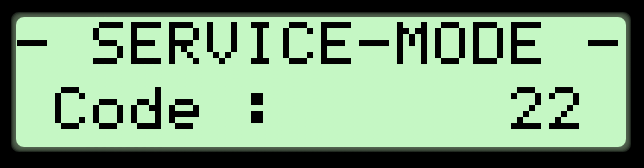
# Connect to a Laser

To set up a connection between the app and a laser, you first need to enter the so-called MAC address of the laser in the app. Please make sure that your laser has the necessary functionality (see chapter 1.2). If the laser has already been programmed into the app, the connection can be established again directly (see chapter 3.5).

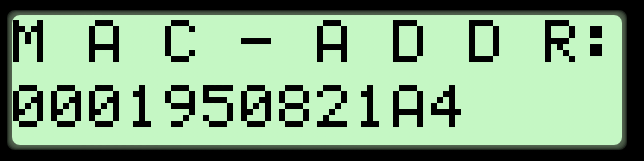
## Switch On Wireless Connection to Laser Device

To connect to a laser device, you first need to switch on the wireless connection at the laser. To do so, press the Menu button \\GEOSERVER\User\huhn\Android Backup\btn_menu_ok.png for about 6 seconds. Then navigate in the menu with the arrow button \\GEOSERVER\User\huhn\Android Backup\btn_right.png to the item “K”. Then activate the wireless connection by pressing the arrow down button \\GEOSERVER\User\huhn\Android Backup\btn_down.png.

## Show MAC Address of Laser Device

To find out the MAC address of your laser device, press the Menu button \\GEOSERVER\User\huhn\Android Backup\btn_menu_ok.png for **about 6 seconds**. Then navigate to **“S”** and press the arrow up button \\GEOSERVER\User\huhn\Android Backup\Dokumentation\Bilder\btn_up.png. Then enter the **service code 22**; to do so, press the arrow up button \\GEOSERVER\User\huhn\Android Backup\Dokumentation\Bilder\btn_up.png until “22” appears in the display and confirm this with OK \\GEOSERVER\User\huhn\Android Backup\btn_menu_ok.png.

The MAC address of the laser device is then shown:



## Connect App and Laser Device

In the start screen of the app, select the laser.

Then open the item “Mac address input” in the context menu at the top right corner of the screen and enter the MAC address of your laser. The app then connects automatically to the laser.

## Save Laser with Name

You can enter a name for the laser under the item “Save a device in List” in the app’s context menu. This name then appears under the item “Devices” and serves quick selection of the device. This function is particularly practical when you want to control various devices remotely.

## Saved Devices

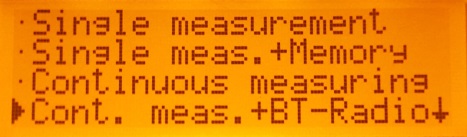
To connect to a device that has already been saved, select the item “Devices” in the context menu. A list of all devices previously saved by you then appears. Select the required laser and confirm with “OK”. Laser devices can also be removed from the list again in this menu.

# Set Up Connection to a Receiver

If you have a receiver with active Bluetooth connection, the “GEO-Laser Remote App” links to it automatically when launched. Prerequisite for this is that there was at least one connection between the receiver and app before. The app saves this connection. Follow the following steps to establish a link for the first time.

## 

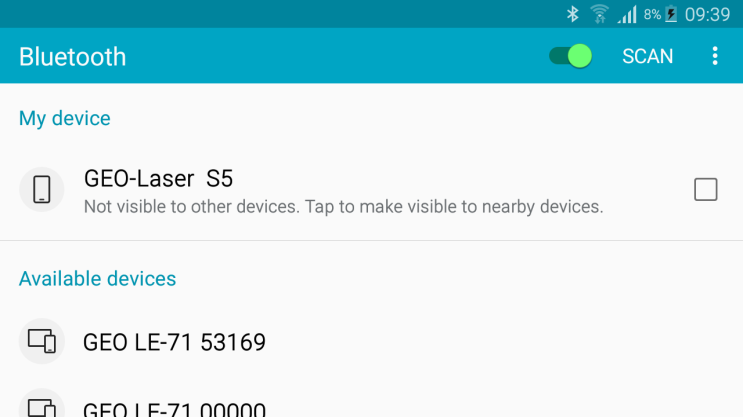
## Switch On Bluetooth at the Receiver

To establish a connection, the receiver must be in a Bluetooth mode. To do so, switch on the receiver as normal and navigate in the main menu to the item “Continuous Measurement + BT”.

Confirm by pressing the button “OK” \\GEOSERVER\User\huhn\Android Backup\btn_menu_ok.png.

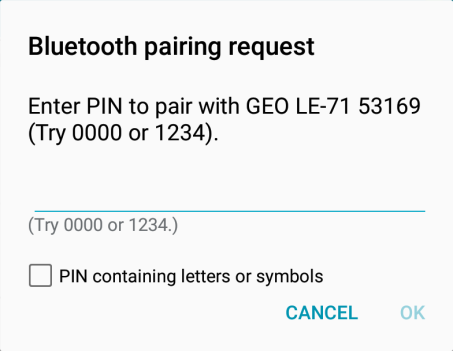
## Find Receiver

To connect the app to a receiver, press the button Receiver in the start screen. Then open the context menu in the top right corner of the screen. There press **Receiver selection**. An empty list appears when the app is started for the first time. Press “Add Device”.

You are then moved to the Bluetooth settings of your smart phone or tablet. They can vary slightly from device to device. The example here shows the situation for a Samsung smart phone.

Press Scan to find receivers in your vicinity.

**Note:** The receiver must already be in the correct mode at this point (see chapter 4.1). Select the required receiver by tapping. The receiver sends you a connect request.

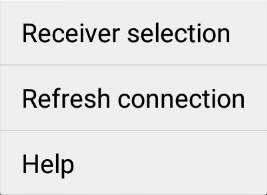
Then enter the device PIN in the connect request (default: 1234) and a connection is established. Then confirm with “OK”.

When the two devices have been connected to each other, you can leave the settings and return to the app. To do so, simply press the “Back” button on your smart phone.

## Connect to Linked Receiver

To connect to a receiver that has already been linked, make sure that Bluetooth has been switched on at the receiver (see chapter 4.1). Then choose **Receiver selection** in the context menu. All linked devices are shown. Press the required receiver and your Android device will connect to it automatically.

## Refresh Connection

If the connection to the receiver is interrupted, you can reconnect with **Refresh Connection** in the **context menu**. The current measurement is not interrupted by this.

If there is no connection to a device at present, the buttons in the **user input panel** grey out



# Measurements with a Laser Receiver

The app offers three different measurement modes when in receiver mode. The functions of the different modes are explained below. You change the mode in the **Settings Menu** with the first item **Measurement Mode.**

## Remote Display

The mode **Remote Display** delivers the current measured values of the receiver. They are shown both as numerical values with unit and in a bar chart with the respective limits defined. You can check whether a wireless connection to the receiver exists by pressing the button , make **settings** , set the **zero point manually** or **search for the laser beam** .

## Single Measurement

Like **Remote Display**, **Single Measurement** delivers the current measured values.  
To start this measurement mode, select “Single Measurement” in the **Settings Menu** .  
You can save the current measured value by pressing the button **Save Measured Value** . The last measured value is then shown directly underneath the current measured value. It can be deleted again by tapping it. If you want to end measurement and export the measured values taken, press the button **Save Measurement Series** . If you want to cancel the measurement series, you merely need to change to another measurement mode. Note: Logged values are only saved if **Save Measurement Series** was pressed.

## Continuous Measurement

Like **Remote Display**, **Continuous Measurement** delivers the current measured values.  
To start this measurement, first select a **measurement interval** in the **Settings Menu** **.** Then change to “Continuous Measurement” in the **Settings Menu** .  
The app then records the values measured by the receiver automatically in the interval defined. To save the measurement series, press **Save Measurement Series** **.** To cancel the measurement series, press **Cancel Measurement** **.**

Note: Logged values are only saved if **Save Measurement Series**  was pressed.

## Measured Values

After saving, the measured values are to be found in the Download folder of your device. The measured values are saved in the format “.csv”. The comma is used as separator. They can be edited in spreadsheet programs (e.g. Excel). The following information is saved: status, position, unit, time and date. If the laser beam leaves the limit range during measurement, this is shown to you in the table. Note: The date relates to the time set in the receiver. It is therefore advisable to synchronise it with the smart phone beforehand (see chapter 4.6).

# User Input Panel

The **user input panel** has four buttons. These and their functions change depending on the measurement mode selected. They are described here from top left to bottom right.

The following four functions are available in the measurement mode **Remote Display**:

* *Check*
* *Settings Menu*
* *Set Zero Point*
* *Find Laser*

The following four functions are available in the measurement mode **Single Measurement**:

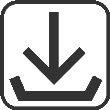
* *Save Measured Value*
* *Settings Menu*
* *Save Measurement Series*
* *Find Laser*

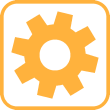
The following four functions are available in the measurement mode **Continuous Measurement**:

* *Save Measurement Series*
* *Settings Menu*
* *Cancel Measurement*
* *Find Laser*

## Explanation of Buttons

* + 1. **Check**

To check whether a wireless connection exists, you can have a short beep emitted by the receiver in the measurement mode Remote Display.

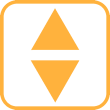
* + 1. **Settings Menu**

Various settings can be made here; see chapter 5.2.

* + 1. **Set Zero Point**

The current measured value is set as new manual zero point. (can be cancelled in the Settings Menu; see Set Factory Zero).

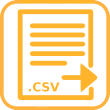
* + 1. ***Find Laser***

Activates the receiver search for the laser. This function is only possible if the laser beam is currently not being detected.

* + 1. ***Save Measured Value***

Values are logged during **single measurement** by pressing this button. Note: Use **Save Measurement Series** to save values permanently.

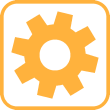
* + 1. ***Save Measurement Series***

Saves and ends the current measurement. The logged measured values are saved in a “.csv” file and placed in the standard Download folder of your device.

* + 1. ***Cancel Measurement***

Cancels the measurement. **Note:** Values logged during the measurement are not saved and will be lost!

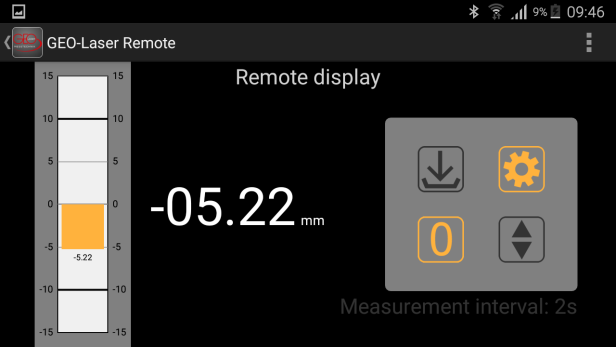
## Settings Menu

Select the Settings Menu in the **user input panel**.

Here you can make the following settings:

### Receiver

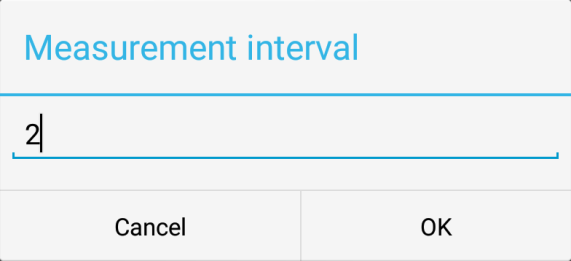
* **Measurement Mode**This setting is used to change the measurement mode of the receiver. The following measurement modes are available for selection:

**Remote Display Single Measurement**

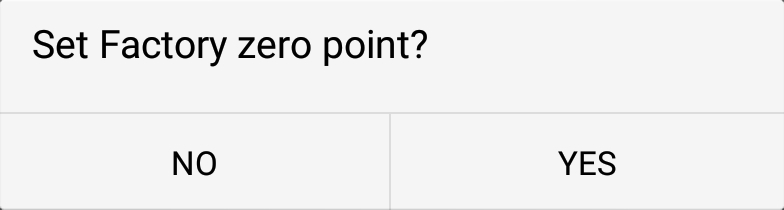
**Continuous Measurement**



Please note: If you change from **Single Measurement** mode or **Continuous Measurement** mode into another mode, the data recorded so far will be lost as it has not yet been saved. To save the data, press **Save Measurement Series** .

* **Measurement Interval**   
  This setting is used to change the measurement interval of the app (in seconds). The measurement interval is the refresh rate of the app, i.e. the measured value is only refreshed in this interval.

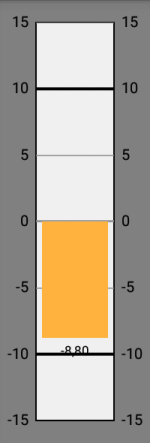
The screen display and chart on the left side are refreshed in dependence on the interval. The setting also changes the measurement interval for continuous measurement. In this mode the setting defines in what intervals of time the app saves the values of continuous measurement. **Note:** The minimum measurement interval is two seconds. If the interval is changed while a measurement is running, this measurement is cancelled. Therefore set the measurement interval before starting a measurement!

* **Read Internal Receiver Memory**  
  This setting is used to read out the internal memory of the receiver. The data is saved in the Download folder of your device.
* **Set Factory Zero**  
  This setting is used to set the default factory zero point.
* **Synchronise Time**  
  This setting is used to synchronise the time of the smart phone or tablet with the receiver. The receiver takes on the time of the Android device.
* **Unit inch/mm**  
  This setting is used to change the unit of the receiver from “inch” to “mm” and vice versa with the press of a button. The receiver takes on this setting. The unit cannot be changed if you are currently busy with a measurement. To change the unit, simply switch to the measurement mode **Remote Display**.

### Bar Chart Settings

These settings are used to define limit values for monitoring of limits. They also relate to the chart on the left side. The chart displays monitoring of the values graphically. Both an upper and a lower limit can be set independently of each other.

The scale of the receiver can display a maximum of 70 mm or ≈ 2.76 inch. The receiver cannot measure limits that are further apart.



* **Upper Limit**  
  Select the upper limit (tolerance) for your   
  measurement by pressing the number field and

entering the limit value in the dialogue that opens.

* **Lower Limit**  
  Select the lower limit (tolerance) for your   
  measurement by pressing the number field and

entering the limit value in the dialogue that opens.

### Other

* **Restore Defaults**Deletes any measured values still in the cache. All settings that have been made are restored to their defaults.
* **About**Version number.